



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-3
Job Sheet 180556



Part No: RB6893734-2 *FK 18-07-17* Job Qty: 7 ea

Part Name: Socket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	7/12/18	7/12/18	0.00	0.00	Start Up Machining-2		<i>18/07/18</i>
110	Mori Seiki	7 pcs	7/12/18	7/12/18	0.00	3.50	MORI SL2500Y		<i>18/07/18</i>
120	QC	7 pcs	7/12/18	7/12/18	0.00	0.00	QC2 Machining-4		<i>18/07/18</i>
130	QC	7 pcs	7/12/18	7/12/18	0.00	0.00	QC8 Machining-4		<i>18/07/18</i>
140	Packaging	7 pcs	7/12/18	7/12/18	0.00	0.00	Packaging3-1		<i>18/07/18</i>
150	QC21-SA	7 Ea	7/12/18	7/12/18	0.00	0.00	QC21		<i>18/07/18</i>

Part Op Descriptions: 110 - 1-Machine as per folio FC206 FOLIO REV: *AA* DWG REV: *0* 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR2.000	4130 Steel Round Bar 2.000"	1.5050 ft (.215 ea)	90-Start up Operation	<i>5084011</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR2.000	2	6	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 8:23 AM dart.logan.david



Container No: S093163



Part: RB6893734-2

Job No: 180556

Serial No/Batch: S093163

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/18/18



 Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Indiana	
TITLE	
WRENCH-COMPRESSOR REAR BEARING CLAMP NUT	
MODEL, year, make, 250 5M 83	
SIZE	COCK IDENT
D	73342
ORG. No. 6893734 TOTAL 111	

FILE COPY

DART AEROSPACE LTD		Work Order:	100556
Description:		Part Number:	
Inspection Dwg: AB6893734	Rev:	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: <i>18/07/18</i>	Date: <i>18/07/18</i>	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : _____									